

**Amendments to the Claims:** This listing of claims will replace all prior versions, and listings, of claims in the application.

Listing of Claims:

1. (Currently Amended) A method of processing metal parts and the like by blanking, the method comprising the steps of: performing a first blanking step on a semi-finished product in order to produce a blanked semi-finished product, and performing a subsequent processing of the blanked semi-finished product to produce a final product, wherein the first blanking step is performed leaving an allowance on the blanked semi-finished product, and in the subsequent processing comprises at least one second blanking step by which the allowance is removed from the blanked semi-finished product, and prior to the first blanking step, the step of coining of the semi-finished product to produce a coined semi-finished product, and the coined semi-finished product comprises at least a first pair of locating appendages for locating the coined semi-finished product on a die in order to perform the first blanking step, and the coined semi-finished product comprises a second pair of locating appendages, the first pair being removed during the first blanking step and the second pair being removed during the second blanking step.
2. (Previously Presented) The method according to claim 1 in which the allowance has a thickness of between 0.1 and 1.0 mm.
3. (Previously Presented) The method according to claim 2 in which the allowance has a thickness of between 0.20 and 0.25 mm.
4. (Previously Presented) The method according to claim 1 in which the subsequent processing comprises a tumbling step after the second blanking step.
5. (Cancelled)
6. (Cancelled)
7. (Cancelled)
8. (Currently Amended) A method according to claim 71 in which the second pair of locating appendages is positioned on surfaces of the semi-finished product which are to be processed further after the second blanking step and/or which are not in view upon completion of the processing.

9. (Previously Presented) The method according to claim 1 in which the final product is a portion of a spectacle frame.

10. (Previously Presented) The method according to claim 1 in which the metal of the semi-finished product is selected from brass, nickel silver, and aluminum.